



End Semester Examination – Nov/Dec – 2016

Code : **14FP3021**
Sub. Name : **Design of Food Processing Equipments**

Semester : **2016-17 ODD**
Duration : **3hrs**
Max. marks : **100**

ANSWER ALL QUESTIONS (5 x 20 = 100 Marks)

Q. No.	Sub Div.	Questions	Course Outcome	Marks																				
1.	a.	Discuss about various non metals used as a construction material in process industries	CO3	15																				
	b.	What is the advantage of multiple effect evaporator over single effect evaporator	CO2	5																				
(OR)																								
2.	a.	What are the various classifications of heat exchangers, explain the construction operation merit and demerits of double pipe heat exchangers	CO2	15																				
	b.	How the heat transfer co efficient of viscous liquids can be enhanced mechanically	CO2	5																				
3.	a.	What is the role of composite wall in designing cold storage room	CO2	6																				
	b.	Calculate the rate of heat loss for a red brick wall of length 5m, height 4m and thickness 0.25m. The temperature of inner surface is 110°C and the outer surface is 40°C. The thermal conductivity of the red brick is, K = 0.7 W/m K. Also calculate the temperature at an interior point of the wall 20 cm distance from the inner wall.	CO2	14																				
(OR)																								
4.	a.	Derive material and energy balance equation for the case of double effect evaporator with suitable sketch	CO2	15																				
	b.	What is the advantage of forward feed compared with backward feed for the case of multiple effect evaporator	CO2	5																				
5.	a.	What are the important assumptions made in deriving the design equation for Plug Flow Reactor (PFR). From material balance obtain the design equation for PFR.	CO2	15																				
	b.	What are the reson for non ideality in continuous reactors	CO2	5																				
(OR)																								
6.	a.	A batch of solids is to be dried from 28% to 6% moisture on wet basis. The initial weight of the solid is 380 Kg and the drying surface is 0.15 m ² /40 kg dry weight. The critical moisture content is 18% dry basis and the constant drying rate is 0.32 kg/m ² . h. For the falling rate period, the following data are available.	CO2	15																				
		<table><tr><td>Moisture content, % dry basis</td><td>25</td><td>21.9</td><td>19</td><td>16</td><td>13.6</td><td>11</td><td>8.2</td><td>7.5</td><td>6.4</td></tr><tr><td>Rate of drying Kg/m².h</td><td>0.3</td><td>0.27</td><td>0.24</td><td>0.21</td><td>0.18</td><td>0.15</td><td>0.07</td><td>0.044</td><td>0.025</td></tr></table>			Moisture content, % dry basis	25	21.9	19	16	13.6	11	8.2	7.5	6.4	Rate of drying Kg/m ² .h	0.3	0.27	0.24	0.21	0.18	0.15	0.07	0.044	0.025
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Differentiate critical moisture content and equilibrium moisture content																								
7.	a.	Derive the expression for the total time required for drying solids under constant drying conditions	CO2	12																				

	b.	What are the advantages and disadvantages of solar dryer in drying agriculture produce	CO2	8
(OR)				
8.	a.	Acetic anhydride is hydrolyzed in a CSTR by using large excess of water. The concentration of acetic anhydride in the initial mixture is C_{A0} 0.3 mole/lit. The degree of conversion with respect to the initial mixture is 0.7. The volumetric flow rate of initial mixture is 20 lit/min. The reaction is first order having reaction rate constant $K = 0.38 \text{ min}^{-1}$. Estimate i). Volume of a single CSTR required for the desired degree of conversion. ii). Volume of the plug flow reactor for the same process.	CO2	15
	b.	Define space time and space velocity in the case continuous stirred tank reactor	CO2	5
<u>Compulsory:</u>				
9.	a.	A single effect evaporator is to be designed to concentrate 10,000 Kg/hr of a chemical solution from 10% to 20% solids by weight. Feed enters at 30°C. Saturated steam at 110°C (latent heat 540 kcal/kg) is available. Condensate leaves at saturation temperature. The solution boils at 45°C (latent heat 570 kcal/kg). Specific heats of all solutions may be taken as 1.0. Overall heat transfer coefficient may be taken as 1800 Kcal/hr $\text{m}^2\text{°C}$. Calculate i) steam consumption ii) Heat transfer area	CO2	15
	b.	Draw the symbol for heat exchanger and packed column	CO2	5

ALL THE BEST